



We believe that **desire is the starting point of all human achievements.**

Our desire was born in 2014. We execute hundreds of orders for our clients yearly.

In our company each employee is important. We aim at creating a team of people who enjoy working in this company. We believe only an employee who feels comfortable in the workplace and has access to the best tools can show their full potential.

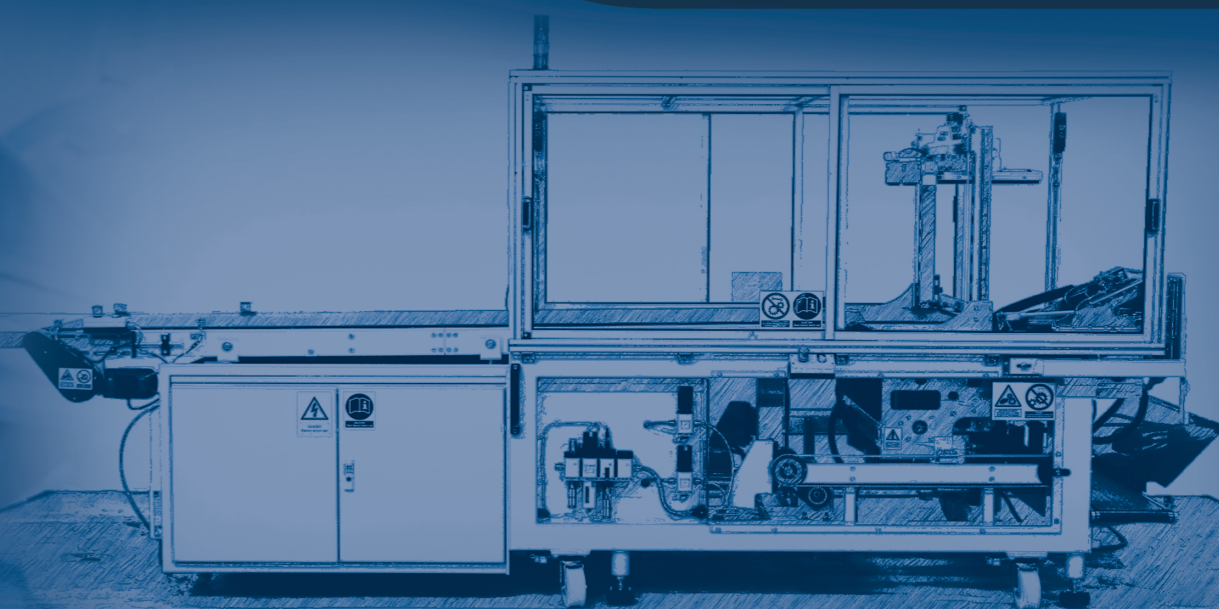
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ISO 9001:2015

Gniezno
Poznań



Let's work together

**Coming together is the beginning. Staying together is a progress.
Working together is a success.**

We pay special attention to the diligence of the work performed. We are focused on fruitful and long-term cooperation. We are aware that to achieve this, the results of our work must be of the highest quality.

What can we do for you?

● Service

- Assembly
- Relocation
- Reviews
- Repairs

● Production

- Mechanical engineering
- Spare parts
- Support in designing and preparing of technical documentation
- Adaptation of machines to the production process and health and safety requirements
- Software:
CAD - SolidWorks - DraftSight / CAM - Mastercam

Machinery park

● Machining

- **Turning Centre CNC DOOSAN Puma 2600 LY II**
 - max. turning diameter 376 mm
 - max. turning length 1280 mm
 - machining capability axis Y i C
 - bar working diameter 81mm
 - + steady rest alignment diameter 20-165mm
 - controls: SIEMENS S 828D
- **Milling Centre CNC AVIA FNE 50N**
 - X axis - 800 mm
 - Y axis - 500 mm
 - Z axis - 420 mm
 - table surface 500mm x 1000mm
 - 4th axis: length 378 mm, diameter 270 mm
 - controls: HEIDENHAIN TNC 620

● Welding

- **Welding table Demmeler**
 - dimensions: 3000 mm x 1500 mm
- **Welding methods:**
 - MIG / MAG Esab
 - TIG Lorch

